

Work Order ID 129596

129596

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Item ID: D130-780-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Spacepod™ LH Forward Opening
 Start Date: 2/18/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/18/15 Req'd Qty: 1.00 *1* Customer:
 Reference: disassemble

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D130-780	B

160 Pick Kit 0.00

160

Packaging Memo 0.00

Packaging

PULL FROM STOCK:
1 X D130-780-041 B53056

SEND SPACEPOD BODY AND DOOR TO FDC FOR DESIGN -WILL NOT
BE RETURNING

RETURN ALL OTHER PARTS TO STOCK

190 QC21- Final Inspection - Work Order Release 0.00

190

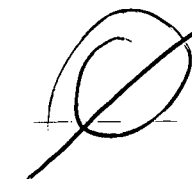
QC Memo 0.00

Quality Control

✓ 15-02-18

15/2/19

15-02-18



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Work Order ID: 129596

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Parent Item: D130-780-041

D130-780-041

Parent Item Name: Spacepod™ LH Forward Opening

Start Date: 2/18/15

Required Date: 2/18/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP Rev:C
10.03.29 add remove foam DD verified by:EC IPP Rev:D remove
D3188-1m add D3188-5 DD 10.04.07 verified by:JLM
IPP Rev:E add washer DD 10.04.22 verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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ALS4-1032-130	AELS4-1032-130	Purchased	No				Each	2,706.000		-10			
AI S4-1032-130									**	<u>M/0511</u>			
Rivnut													

Location	Loc Qty	Loc Code
CA	1617	
M128649	1617	
FP001	40	
M128649	40	
st549	1049	
M128649	1049	

AN3-10A		Purchased	No				Each	208.0000		-2			
AN3-10A									**	<u>111119</u>			
Bolt													

Location	Loc Qty	Loc Code
GA	116	
m127817	16	
m131320	100	
ST338a	92	
11119	2	
m130466	90	

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Start Date: 2/18/15

Required Date: 2/18/15

Start Qty: 1.00

Required Qty: 1.00

AN3-3A Purchased No

Each 411.0000 -4

AN3-3A

**

113121

Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST338a	158	
113121	4	
m116924	4	
m131305	150	
ST350	253	
m129591	253	

AN3-6A Purchased No

Each 238.0000 -4

AN3-6A

**

113288

Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST338a	100	
M131305	100	
ST349	138	
113288	4	
M128739	34	
M130466	100	

AN525-10R7 Purchased No

Each 452.0000 -38

AN525-10R7

**

SCREW

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST325A	200	
m131305	200	
ST329	252	
112411	9	
113288	29	
115371	38	
m128429	176	

29 x 113288

9 x 112411

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Start Date: 2/18/15

Required Date: 2/18/15

Start Qty: 1.00

Required Qty: 1.00

AN526C832R14

Purchased

No

Each

121.0000

-8

AN526C832R14

Screw

164916

✓

Location

Loc Qty

Loc Code

ST327

121

104916

8

124215

105

124916

8

AN5-5A

Purchased

No

Each

31.0000

-1

AN5-5A

Bolt

110865

✓

Location

Loc Qty

Loc Code

ST339

31

110865

31

Each

3.0000

-1

D130-780-011

Manufactured

No

D130-780-011

LH Door Hinge Modification

56502

✓

Location

Loc Qty

Loc Code

Mezz

3

56502

1

87490

1

92845

1

Each

2.0000

-1

D130-780-013

Manufactured

No

D130-780-013

Switch Relocation

50272

✓

Location

Loc Qty

Loc Code

Mezz

2

53483

1

53905

1

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Start Qty: 1.00

Required Qty: 1.00

D130-780-041

Manufactured No

Each

2.0000

1

D130-780-041

Spacepod™ LH Forward Opening

53056 u

Location

Loc Qty

Loc Code

fg030

2

53057

1

57688

1

D3015-3

Manufactured No

Each

19.0000

-1

D3015-3

Locknut

48238 u

Location

Loc Qty

Loc Code

FG

18

95758

8

96151

10

ST015

1

48238

1

D3547-1

Manufactured No

Each

23.0000

-1

D3547-1

Bracket

35455 u

Location

Loc Qty

Loc Code

ST049

23

106211

23

D3550-1

Manufactured No

Each

9.0000

-1

D3550-1

Strut

48367 u

Location

Loc Qty

Loc Code

ST358

9

127799

6

48367

1

83114

2

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Start Date: 2/18/15

Required Date: 2/18/15

Start Qty: 1.00

Required Qty: 1.00

D3815-041

Manufactured No

Each

24.0000

-2

D3815-041

**

Web Assembly

Location

Loc Qty

Loc Code

Mezz

24

45729

2

53469

10

56562

12

D3815-5

Manufactured No

Each

8.0000

-3

D3815-5

**

Packer

Location

Loc Qty

Loc Code

Mezz

8

61318

8

D3837-1

Manufactured No

Each

13.0000

-1

D3837-1

**

Decal

Location

Loc Qty

Loc Code

ST062

13

56382

13

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Start Date: 2/18/15

Required Date: 2/18/15

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

Each

2,266.000

-6

MS21042L3

113537

Nut

Location

Loc Qty

Loc Code

FP001

420

M130922

420

GA

996

M131317

996

ST305

850

113537

6

116549

22

M131264

822

MS21042L3

Purchased

No

Each

2,266.000

-16

MS21042L3

112385 x 7

Nut

Location

Loc Qty

Loc Code

FP001

420

M130922

420

GA

996

M131317

996

ST305

850

113537

6

116549

22

M131264

822

113537 x 9

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Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

Each

756.0000

-1

MS21042L5

113523 h

Nut

Location

Loc Qty

Loc Code

GA

496

m127813

496

ST305

260

116540

1

m128810

12

m131340

247

MS21059L3

Purchased

No

Each

132.0000

-10

MS21059L3

113749 h

Nut Plate

Location

Loc Qty

Loc Code

CA

16

M129682

16

GA

116

113749

10

M130823

106

MS24694-S54

Purchased

No

Each

56.0000

-6

MS24694-S54

113359 h

SCREW

Location

Loc Qty

Loc Code

ST022

6

117460

6

ST289

50

m130928

50

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Required Date: 2/18/15

Start Qty: 1.00

Required Qty: 1.00

MS24694-S67

Purchased

No

Each

88.0000

-7

MS24694-S67

111965 h

Screw

Location

Loc Qty

Loc Code

ST288

88

106166

5

115016

2

m115016

2

m127305

79

MS24694-S69

Purchased

No

Each

39.0000

-1

MS24694-S69

110153 h

Screw

Location

Loc Qty

Loc Code

ST288

39

112492

39

NAS1149D0332J

Purchased

No

Each

1,479.000

-16

NAS1149D0332.J

112794 h

Washer

Location

Loc Qty

Loc Code

CA

14

m129682

14

ST269

1465

m130325

1465

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Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

Each

1,057.000

-8

NAS1149D0363.J

113288 L

Washer

Location

Loc Qty

Loc Code

CA

577

m130799

577

FP001

54

117291

8

m126319

46

GA

426

m128429

426

NAS1149D0363J

Purchased

No

Each

1,057.000

-6

NAS1149D0363.J

113288 L

Washer

Location

Loc Qty

Loc Code

CA

577

m130799

577

FP001

54

117291

8

m126319

46

GA

426

m128429

426

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Required Date: 2/18/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0563J

Purchased

No

Each

1,370.000

-3

NAS1149D0563.J

113524 

Washer

Location

Loc Qty

Loc Code

GA

130

m125807

130

ST260a

84

118206

2

m130799

82

ST269

156

m128257

156

ST271

1000

m131026

1000

Linda Lacelle

56502

From: FDC <paquettebellemarep@fdccomposites.com>
Sent: February-18-15 12:33 PM
To: Linda Lacelle; Nigel Forbes
Cc: Michel Morin; Carl Béliveau
Subject: Spacepod unit

52802

Hi,

In order to prepare our methods to produce the spacepods units, we would like to know if we can disassemble the unit?

Do you need to have it back or we can destroy the unit in order to study the construction?

Best regards

Philippe Paquette-Bellemare,
Chargé de projets - Ingénierie
Engineering Project Manager
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650, Lucien-Beaudin
Saint-Jean-sur-Richelieu, Québec, Canada J2X 5M3
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53056

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